

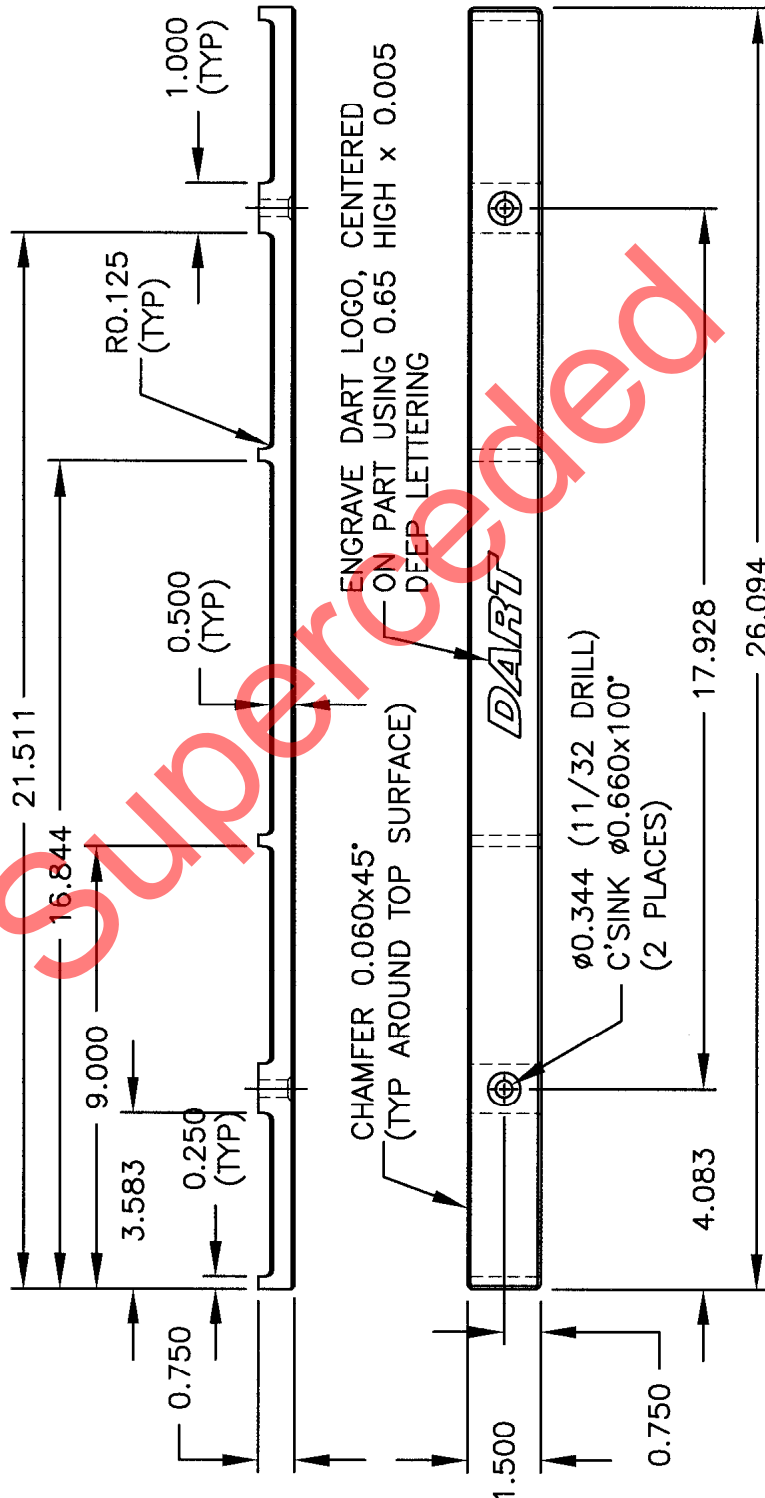
**DART**

DESIGN 90	DRAWN BY B	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3196	REV. B SHEET 1 OF 4
DATE 06.09.25		TITLE BAR	SCALE 1:4
A	03.06.25	NEW ISSUE	
B	06.09.25	ADD D3196-5	

CHAMFER 0.060x45°  
(TYP 6 PLACES)

ENGRAVE P/N CENTERED  
ON PART USING  
0.15 HIGH x 0.005 DEEP  
LETTERING

R0.125  
(TYP)



CHAMFER 0.060x45°  
(TYP AROUND TOP SURFACE)

ENGRAVE DART LOGO, CENTERED  
ON PART USING 0.65 HIGH x 0.005  
DEEP LETTERING

Ø0.344 (11/32 DRILL)  
C'SINK Ø0.660x100°  
(2 PLACES)

### D3196-1 BAR

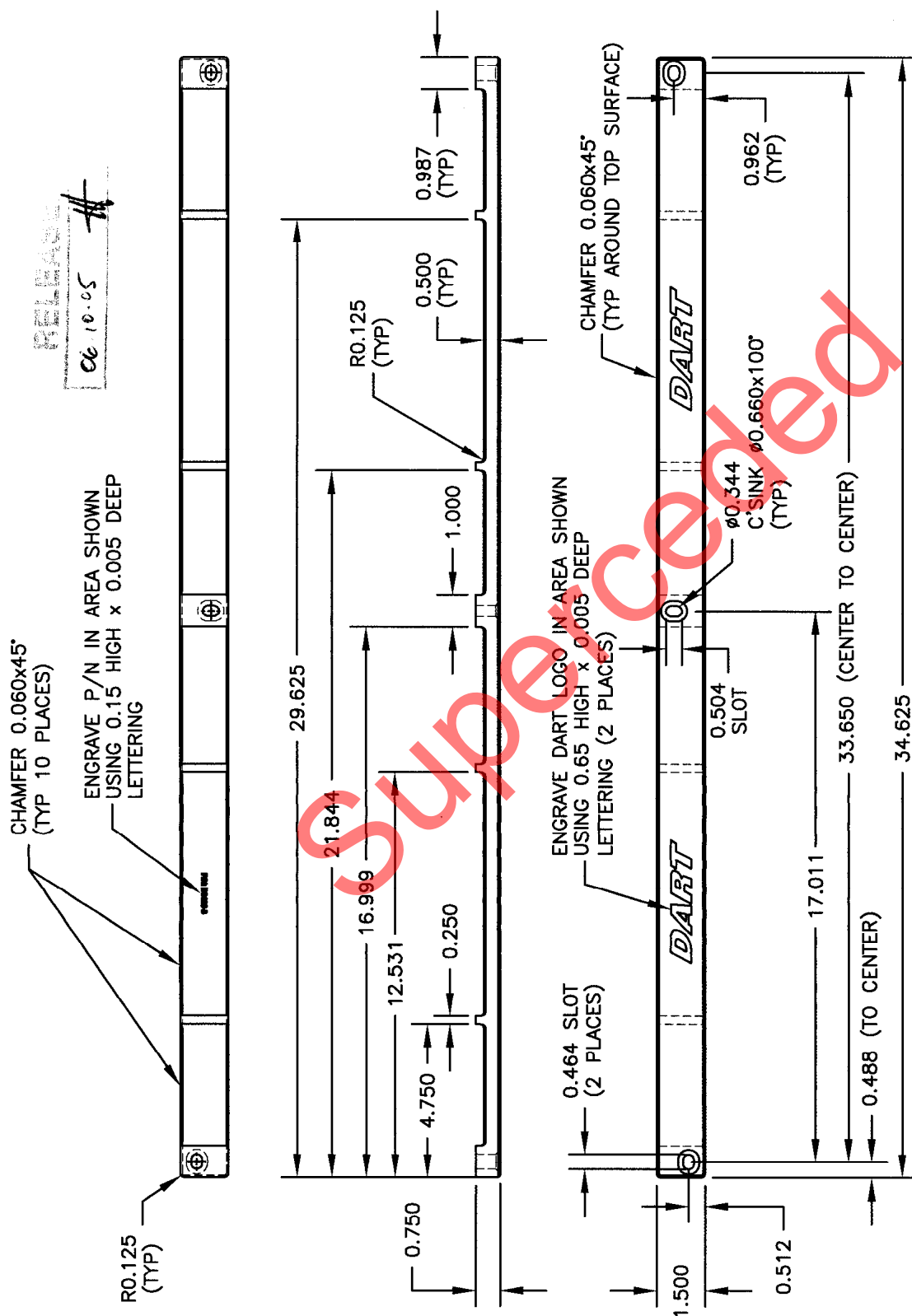
- 1) MATERIAL: 6061-T6/T651 ALUMINUM (QQ-A-200/8 OR QQ-A-225/8)  
(REF DART SPEC. M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANDEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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**DART**

DESIGN 92	DRAWN BY B	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3196	REV. B SHEET 2 OF 4
DATE 06.09.25	TITLE BAR		SCALE 1:5

**D3196-3 BAR**

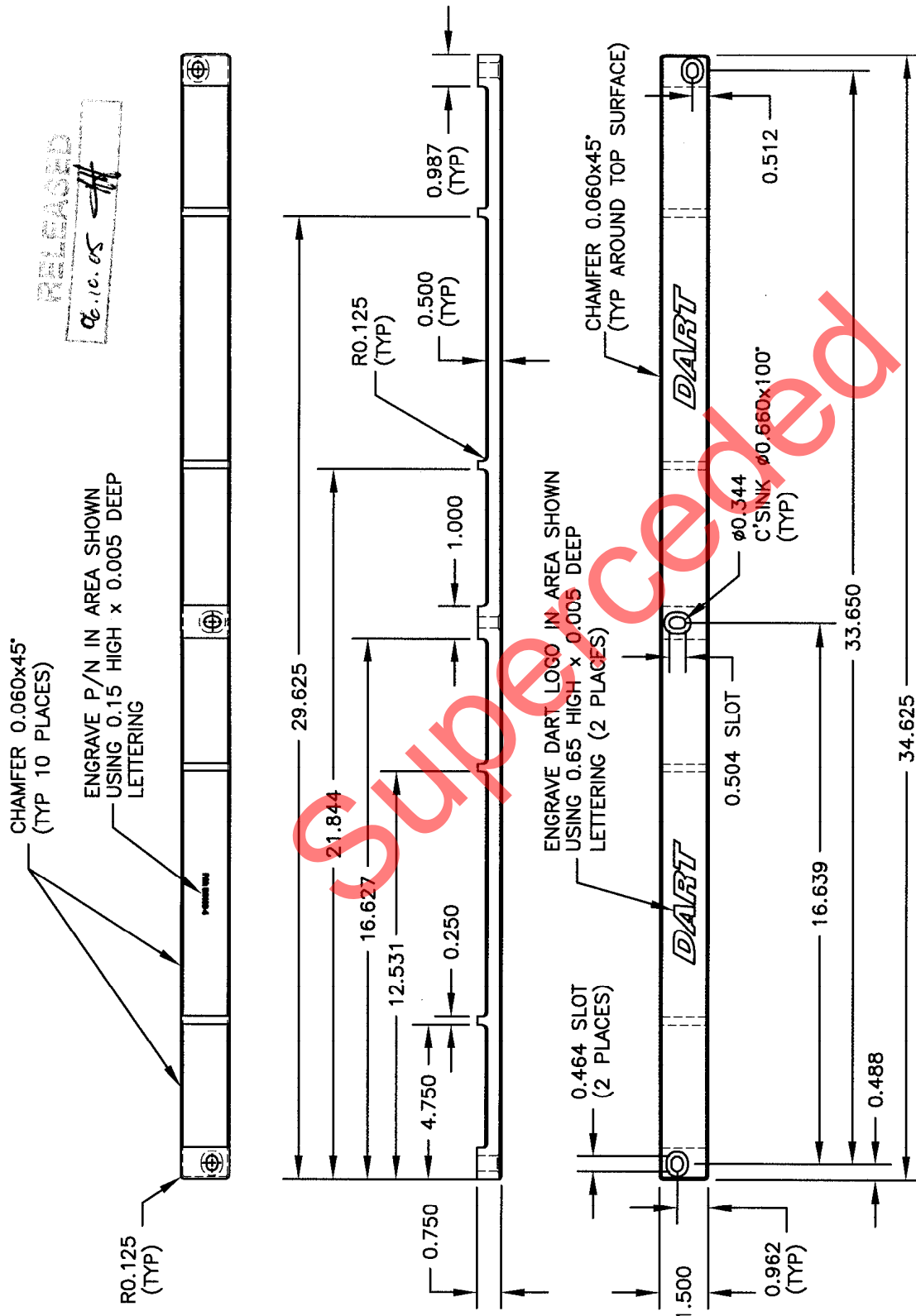
- 1) MATERIAL: 6061-T6/T651 ALUMINUM (QQ-A-200/8 OR QQ-A-225/8)  
(REF DART SPEC. M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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**DART**

DESIGN <i>90</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3196	REV. B SHEET 3 OF 4
DATE 06.09.25	TITLE BAR		SCALE 1:5

**D3196-4 BAR**

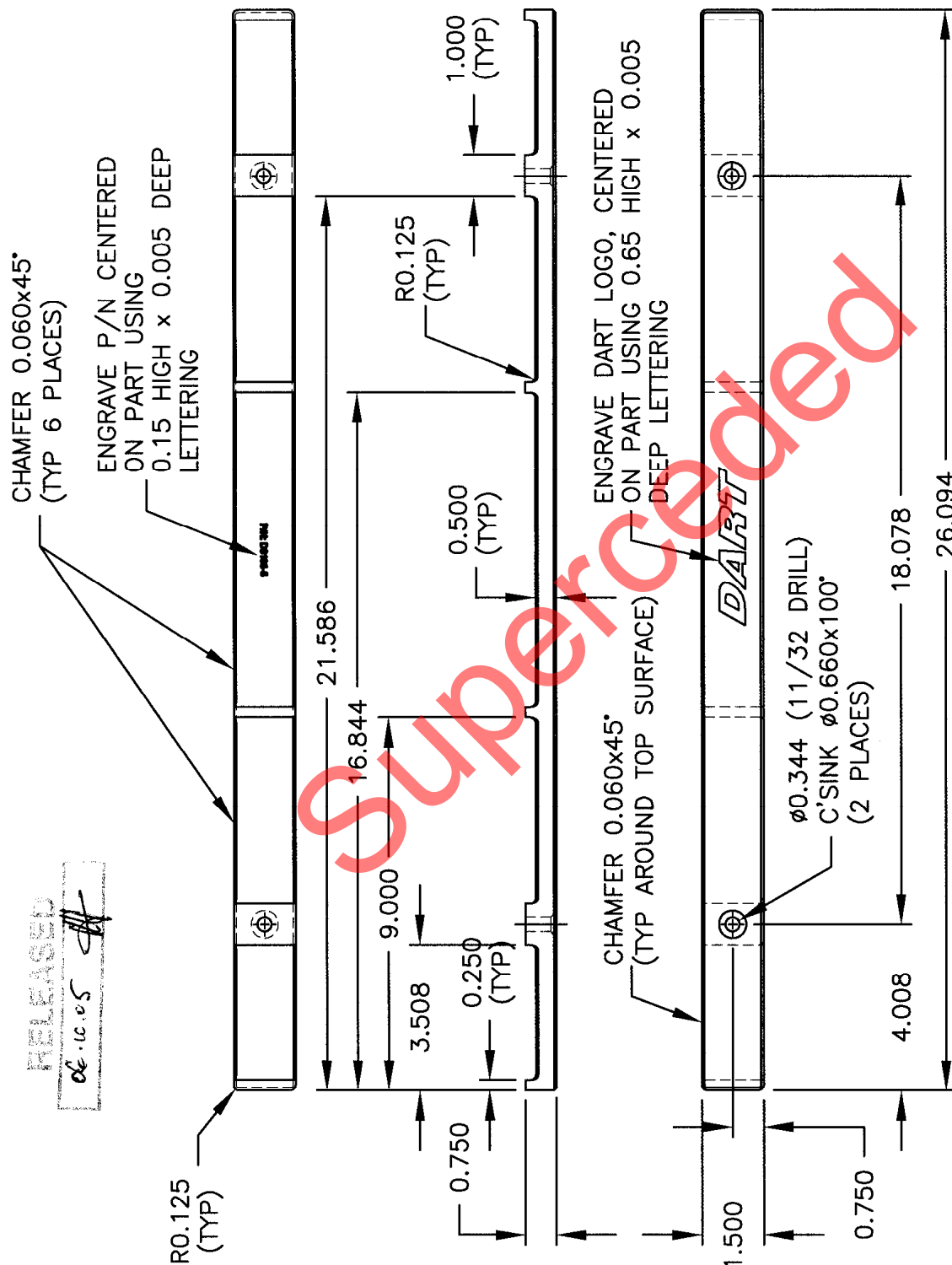
- 1) MATERIAL: 6061-T6/T651 ALUMINUM (QQ-A-200/8 OR QQ-A-225/8)  
(REF DART SPEC. M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANDEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
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DATE 06.09.25		TITLE BAR	SCALE 1:4



#### D3196-5 BAR

- 1) MATERIAL: 6061-T6/T651 ALUMINUM (QQ-A-200/8 OR QQ-A-225/8) (REF DART SPEC. M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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